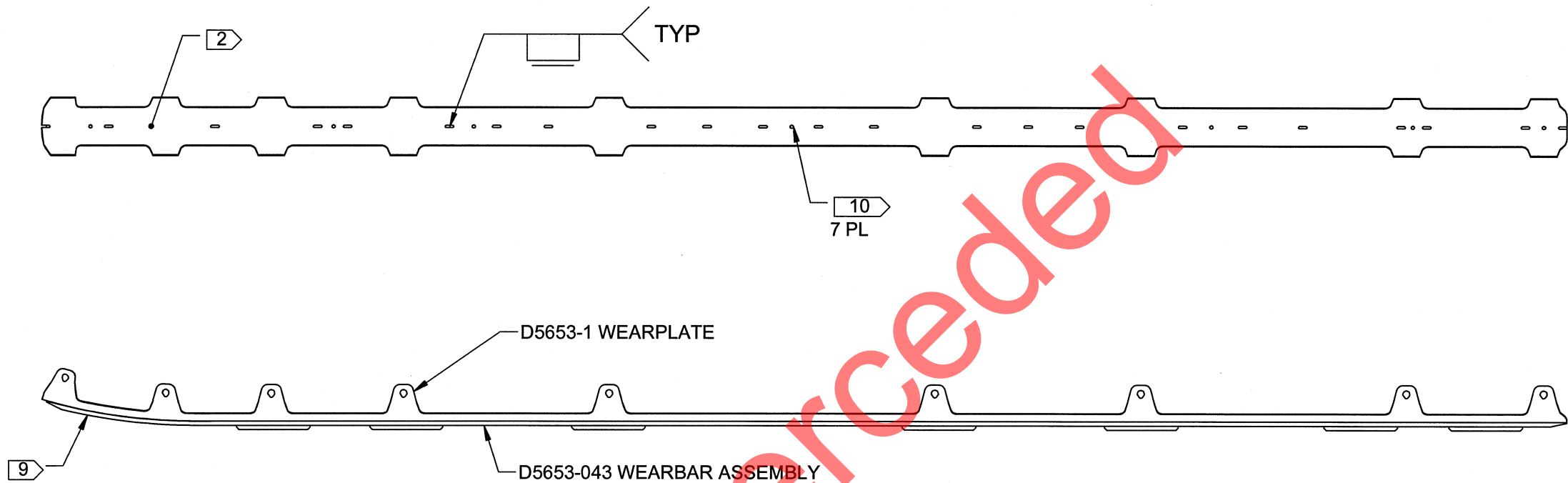


QTY -041	P/N	DESCRIPTION
X	D5653-041	WEARPLATE ASSEMBLY
1	D5653-1	WEARPLATE
1	D5653-043	WEARBAR ASSEMBLY



NOTES:

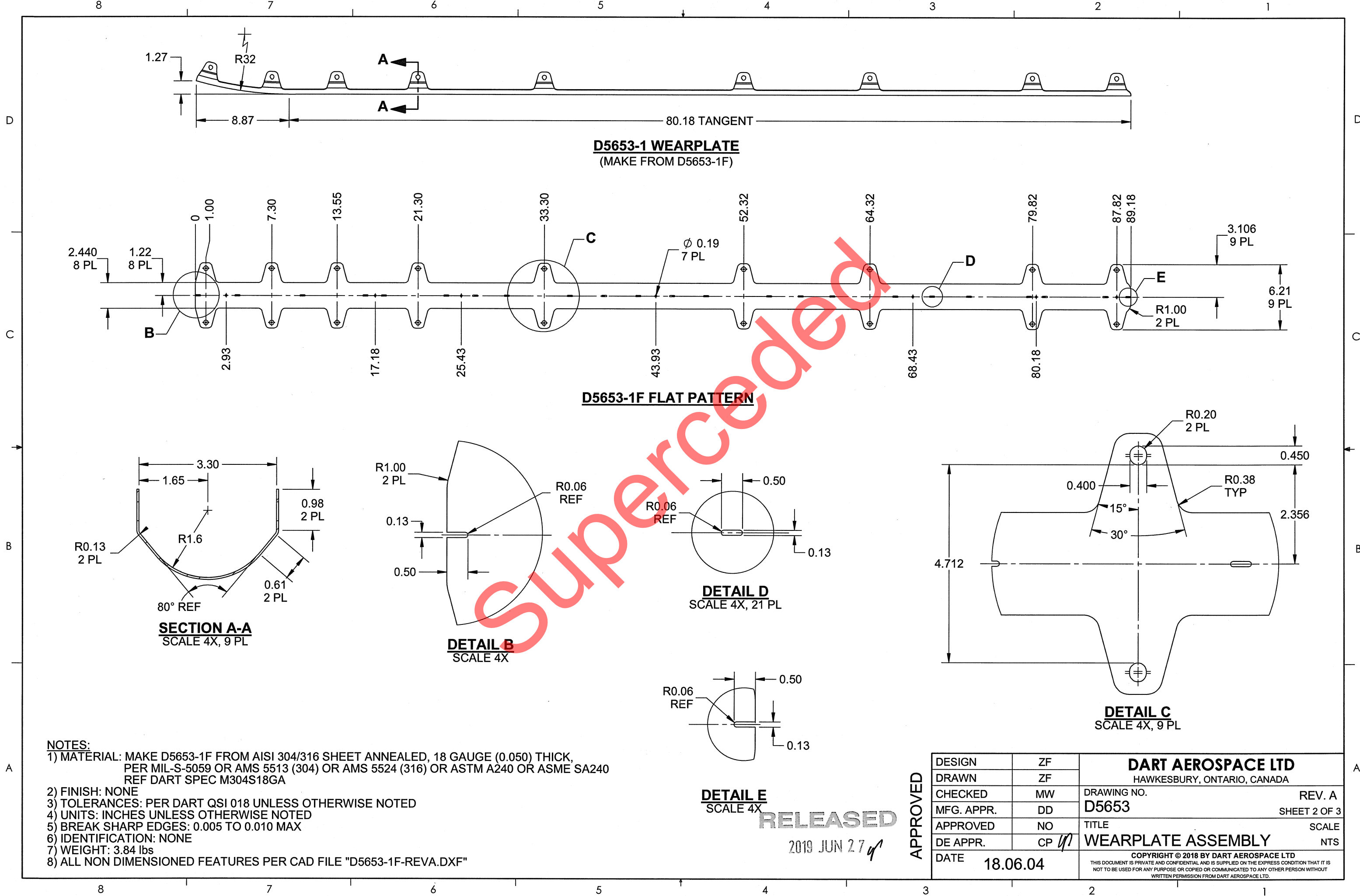
- 1) MATERIAL: N/A
- 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING
PER DART QSI 005 4.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.6
- 7) WEIGHT: 8.05 lbs
- 8) WELDING PER DART QSI 004
- 9) FORM WEARBAR ASSEMBLY TO MATCH PROFILE OF WEARPLATE AT TIME OF WELDING
- 10) TRANSFER DRILL \varnothing 0.188 HOLE FROM WEARPLATE THRU WEARBAR ASSEMBLY

RELEASED

2019 JUN 27
ECN 19-746

APPROVED

A	NEW ISSUE		ZF	18.06.04
REV.	DESCRIPTION		BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	ZF			
CHECKED	MW	DRAWING NO. D5653		REV. A
MFG. APPR.	DD			SHEET 1 OF 3
APPROVED	NO	TITLE WEARPLATE ASSEMBLY		SCALE
DE APPR.	CP			NTS
DATE	18.06.04		COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D5653-1 WEARPLATE
(MAKE FROM D5653-1F)

D5653-1F FLAT PATTERN

SECTION A-A
SCALE 4X, 9 PL

DETAIL B
SCALE 4X

DETAIL D
SCALE 4X, 21 PL

DETAIL E
SCALE 4X

DETAIL C
SCALE 4X, 9 PL

- NOTES:**
- 1) MATERIAL: MAKE D5653-1F FROM AISI 304/316 SHEET ANNEALED, 18 GAUGE (0.050) THICK, PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 REF DART SPEC M304S18GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 3.84 lbs
 - 8) ALL NON DIMENSIONED FEATURES PER CAD FILE "D5653-1F-REVA.DXF"

APPROVED

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5653	SHEET 2 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	WEARPLATE ASSEMBLY	NTS
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